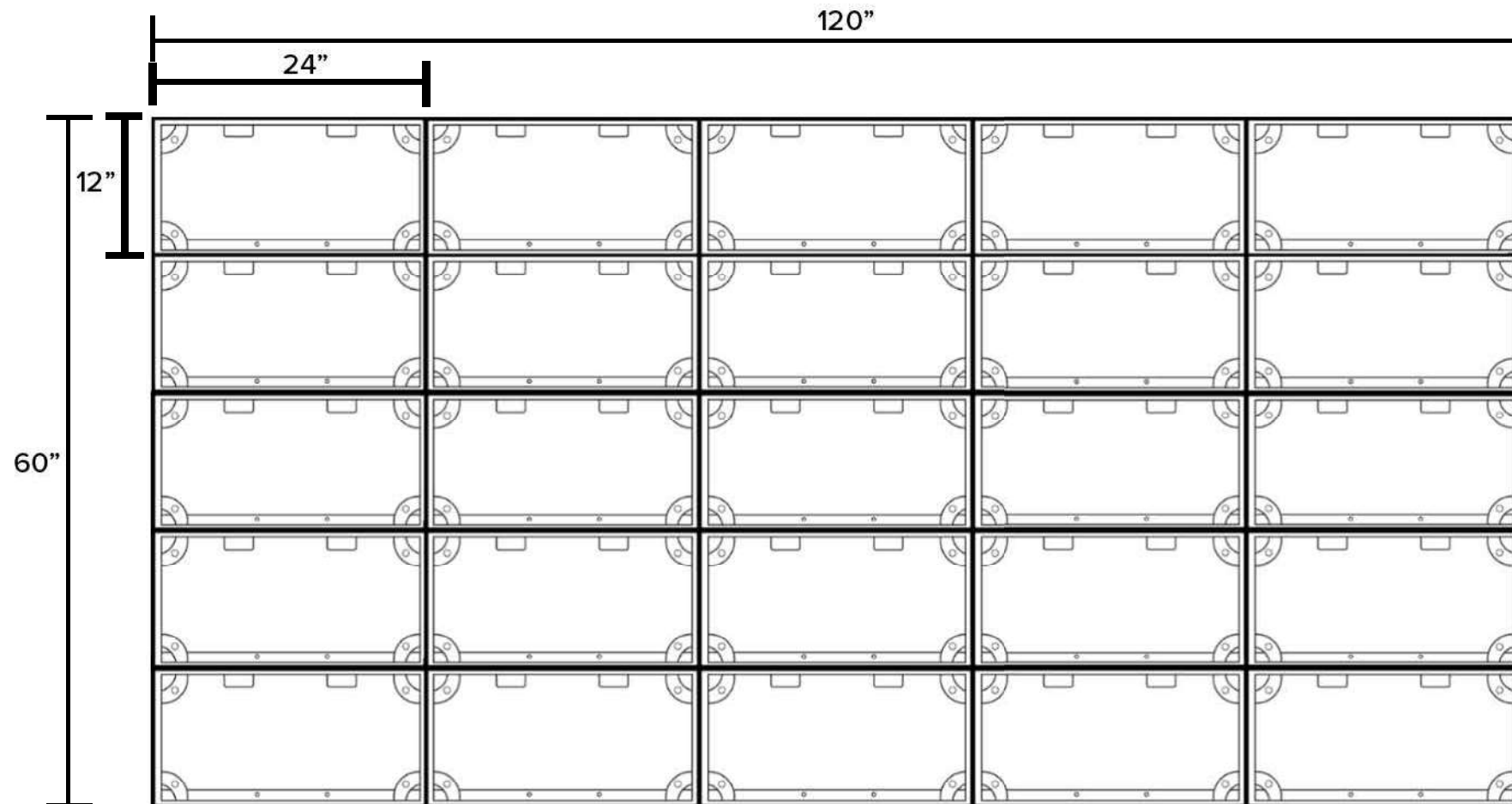
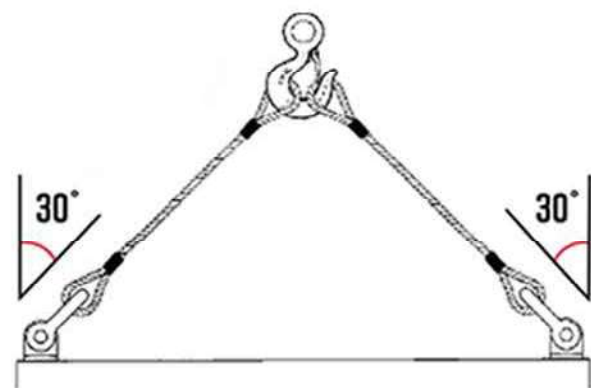


Must lift final assembled sign with a minimum of two lifting points. 330 maximum lbs per lifting pin.



MASTER DISPLAY REAR VIEW



SHACKLE ATTACHMENT

The shackle cables should connect to the lifting pins at an angle of 30 degrees or less to prevent damage to the cabinet frame. Spreader bar should be used when three or more lifting pins are required per face.

Parts List	Single Face	Double Face
Module	25	50
Controller	1	1
Controller Cable Kit	1	2
Boost Power Cable	2	4

AND

Option 1: Single Frame Assembly	Single Face	Double Face
1' x 2' Frame	25	50
1' x 2' Frame Door (Optional)	25	50

OR

Option 2: Mixed Frame Assembly	Single Face	Double Face
1' x 2' Frame	9	18
1' x 2' Frame Door (Optional)	9	18
2' x 4' Frame	4	8
2' x 4' Frame Door (Optional)	8	16

Display Weight	Maximum lbs	Maximum lbs per lifting pin	Number of Pins Per Face
Single Face	422.1	330	2
Double Face	844.2	N/A	N/A



CAUTION

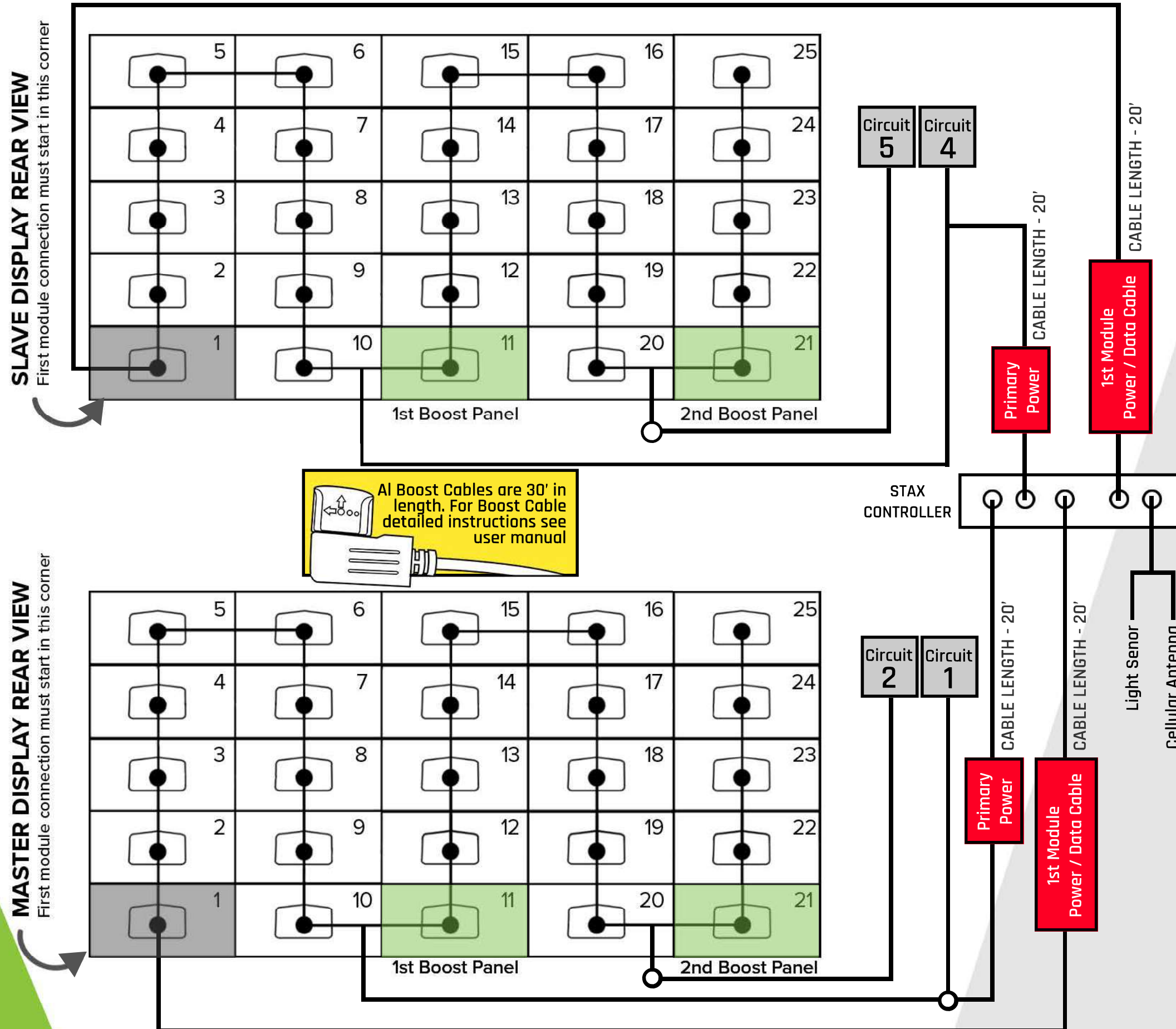
Wire modules in order as shown on the diagram

Maximum Amperage per circuit: 16 Amps @120V

STAX Boost Power Continuation Cable found in (Yellow Labeled bag). Required after the first 12 modules per display face.

STAX Controller Cable Kit found in (Red Labeled bag). One cable kit per display face. Includes one Primary Controller Power Cable and one 1st Module Power Data Cable

Multiple circuits can be connected together and share a breaker. Multiple circuits may share the same neutrals. Please follow your local NEC Codes



Master Display

Circuit	Max Watts	Avg Watts	Amps @120V
1	2400	1580	13.17
2	810	395	3.29
3			
Total	3210	1975	16.45

Slave Display

Circuit	Max Watts	Avg Watts	Amps @120V
4	2400	1580	13.17
5	810	395	3.29
6			
Total	3210	1975	16.45