

Must lift final assembled sign with a minimum of two lifting points. 330 maximum lbs per lifting pin.

| Parts List | Single Face | Double Face |
|----------------------|-------------|-------------|
| Module | 21 | 42 |
| Controller | 1 | 1 |
| Controller Cable Kit | 1 | 2 |
| Boost Power Cable | 1 | 2 |

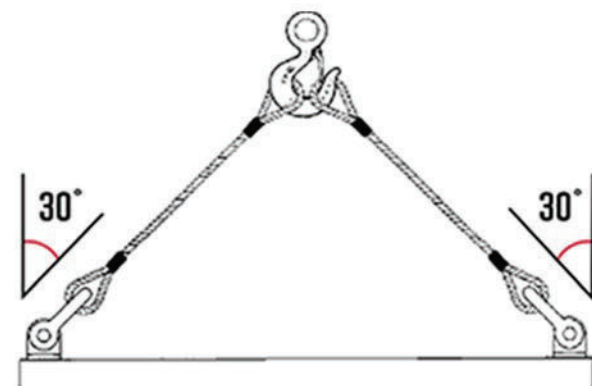
AND

| Option 1: Single Frame Assembly | Single Face | Double Face |
|---------------------------------|-------------|-------------|
| 1' x 2' Frame | 21 | 42 |
| 1' x 2' Frame Door (Optional) | 21 | 42 |

OR

| Option 2: Mixed Frame Assembly | Single Face | Double Face |
|--------------------------------|-------------|-------------|
| 1' x 2' Frame | 9 | 18 |
| 1' x 2' Frame Door (Optional) | 9 | 18 |
| 2' x 4' Frame | 3 | 6 |
| 2' x 4' Frame Door (Optional) | 6 | 12 |

MASTER DISPLAY REAR VIEW



SHACKLE ATTACHMENT

The shackle cables should connect to the lifting pins at an angle of 30 degrees or less to prevent damage to the cabinet frame. Spreader bar should be used when three or more lifting pins are required per face.

| Display Weight | Maximum lbs | Maximum lbs per lifting pin | Number of Pins Per Face |
|----------------|-------------|-----------------------------|-------------------------|
| Single Face | 354.9 | 330 | 2 |
| Double Face | 709.8 | N/A | N/A |



CAUTION

Wire modules in order as shown on the diagram

Maximum Amperage per circuit: 16 Amps @120V

STAX Boost Power Continuation Cable found in (Yellow Labeled bag). Required after the first 12 modules per display face.

STAX Controller Cable Kit found in (Red Labeled bag). One cable kit per display face. Includes one Primary Controller Power Cable and one 1st Module Power Data Cable

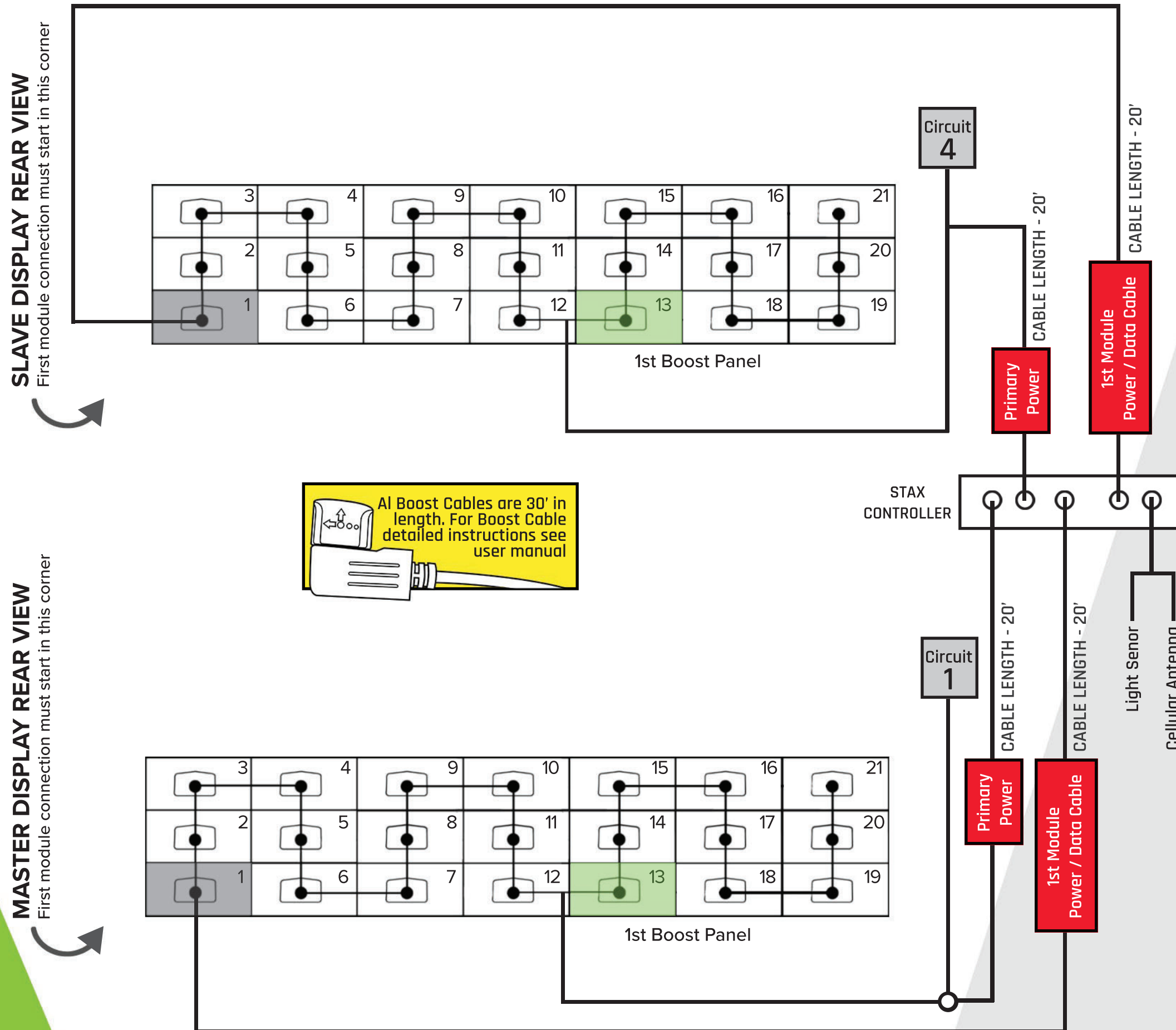
Multiple circuits can be connected together and share a breaker. Multiple circuits may share the same neutrals. Please follow your local NEC Codes

Master Display

| Circuit | Max Watts | Avg Watts | Amps @120V |
|---------|-----------|-----------|------------|
| 1 | 3402 | 1659 | 13.8 |
| 2 | | | |
| 3 | | | |
| Total | 3402 | 1659 | 13.8 |

Slave Display

| Circuit | Max Watts | Avg Watts | Amps @120V |
|---------|-----------|-----------|------------|
| 4 | 3402 | 1659 | 13.8 |
| 5 | | | |
| 6 | | | |
| Total | 3402 | 1659 | 13.8 |



SLAVE DISPLAY REAR VIEW
First module connection must start in this corner

MASTER DISPLAY REAR VIEW
First module connection must start in this corner